

## Replacing the Motor Lead

To replace the motor lead, refer to the diagram on page 27 and follow these steps:

### REMOVING THE OLD MOTOR LEAD

1. Make sure the power is turned **OFF**, the Redi-Flo VFD is turned **OFF**, and the motor lead is not connected to the Redi-Flo VFD.
2. Loosen and remove the Set Screw (position 12) from the Inlet Screen (position 1).
3. Slide the Inlet Screen off the pump. If you plan to use this motor lead again, be careful not to scrape insulation from it as the Inlet Screen is removed.
4. Loosen and remove the Pump Housing (position 2). Remove the impeller assembly (impellers, guide vanes, etc.).
5. Refer to the illustration on page 27. Use the special Motor Lead Screwdriver (shown at right) that came with your new motor lead to loosen and remove the Motor Lead Screw (position 14) for the ground lead (green/yellow wire).
6. Pull up on the ground lead to remove it. Using a small screwdriver and precision electronics pliers, pry up and remove the Teflon® Washer (position 15) and Brass Washers (position 16) from inside the enlarged Ground Motor Screw (position 13). Remove the Ground Motor Screw.
7. Use an allen wrench (2.5 mm) to remove the two Motor Screws (position 19) holding the Suction Interconnector (position 10) in place. Remove the Suction Interconnector but be very careful to note which of its slots is lined up with which motor lead -- this will be very helpful during reassembly. You may wish to scratch a mark on both the Suction Interconnector and the motor to aid in matching them up later.
8. Refer to the illustration at the bottom of this page. Use the special Motor Lead Screwdriver to loosen and remove the remaining Motor Lead Screws (position 14).
9. Pull up on each of the leads to remove them. Make a note which lead comes out of each hole -- **this is a MUST** when installing the new motor lead. Using a small screwdriver and precision electronics pliers, unscrew and remove the Teflon® Washer (position 15) and the Grommet (position 17).



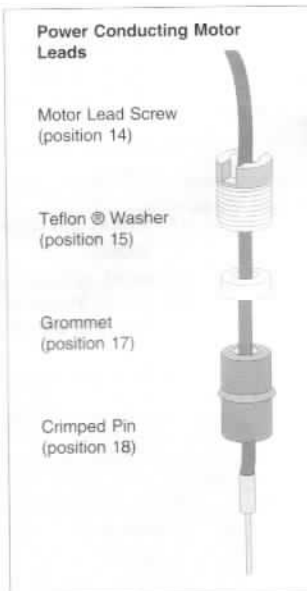
### INSTALLING THE NEW MOTOR LEAD

10. Ensure the motor lead holes are clean and free of moisture.
11. String the Inlet Screen (position 1) onto the motor lead.
12. String the motor lead components (shown at right) onto the end of each motor lead wire (except the striped green ground wire).
13. For each wire, place the Crimped Pin (position 18) down into the motor lead hole. Press the Grommet (position 17) and Teflon® Washer (position 15) down around the lead. Be sure to reconnect the lead wires in their previous pattern shown at left and described below.

#### Motor Leads



**NOTE:** For Tefzel motor lead, use the following wiring pattern: 1, 2, 3 CW from ground terminal (striped green).



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14. While pushing the lead down into the motor lead hole, use the special Motor Lead Screwdriver to tighten the Motor Lead Screw (position 14) into place. Repeat for the other two lead wires.
15. Replace the Suction Interconnector (position 10). Replace the Ground Motor Screw (position 13). Since the ground wire will be attached to this screw, you will want to put it into the hole that will cause the least amount of twisting to the wire.
16. Replace and tighten the two Motor Screws (position 19) with an allen wrench.
17. Repeat steps 12-14 for the ground motor lead. Note on the illustration (at right) that the ground lead uses two Brass Washers (position 16) instead of a Grommet and Crimped Pin.
18. Return the impeller assembly to the top of the Suction Interconnector (position 10). Refer to the diagram on page 25 for the proper sequence.
19. Screw the Pump Housing (position 2) back onto the Suction Interconnector.
20. Position the motor lead in the recessed area of the Pump Housing.
21. Carefully push the Inlet Screen (position 1) over the Pump Housing and the Suction Interconnector.

**BE VERY CAREFUL TO AVOID SCRAPING THE INSULATION FROM THE MOTOR LEAD AS THE INLET SCREEN IS FITTED.**



22. Line up the screw hole in the Inlet Screen with the screw hole in the Pump Housing. Fit and tighten the Set Screw (position 12).
23. Connect the motor lead to the Redi-Flo VFD and test the rotation of the pump. Submerge the pump in water, start it at its slowest speed and make sure the pump shaft is turning counterclockwise (when viewed from the top). If the rotation is incorrect, switching any two power leads (with POWER OFF) will correct the problem.
24. Reconnect the tubing or pipe.



## Periodic Motor Inspection

If the pump is operating at a decreased capacity and the impeller assembly components (impellers, guide vanes, etc.) do not appear to be the cause, the motor should be checked. A checklist of things to examine includes:

- Check the fluid level inside the motor (refer to page 20). Replace and refill as necessary.
- Inspect the outside of the motor for cracks, dents, etc.
- Remove the Inlet Screen (position 1), Pump Housing (position 2), and the impeller assembly (guide vanes, wear rings, etc.). Try to spin the motor shaft by hand. It should spin freely. If it does not, the motor must be replaced.
- Check the winding and insulation resistance of the motor and lead as described on page 23.

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